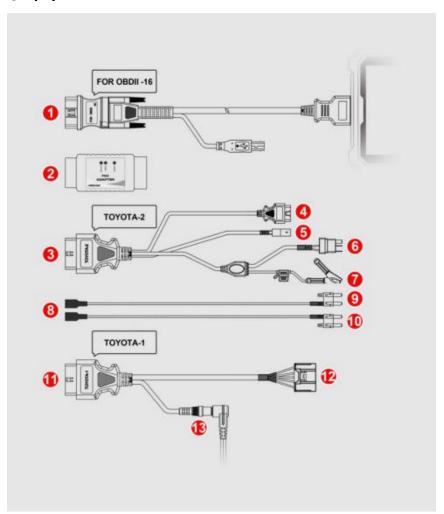
## TOYOTA 8A NON-SMART KEY ALL KEYS LOST

#### PROGRAMMING CABLES CONNECTING METHODS

#### **1** Development Background

In normal situation, TOYOTA 8A H blade keys can't be added or erased in all keys lost except changing expensive new IMMO box. So TOYOTA all keys lost cables are developed, by which diagnostic device can read IMMO data and make master key to start the vehicle. The master key will help adding and erasing keys.

#### **②Equipment Overview**



1. Diag cable OBD connector(male)



- 2. P002 adapter
- 3. Connect P002 connector(female)
- 4. Connect vehicle OBD diag connector(male)
- 5. Lock plug
- 6. Relay plug
- 7. Battery clip(positive pole)
- 8. Jumper plug(relay)
- 9. Jumper plug(fuse blue)
- 10. Jumper plug(fuse brown)
- 11. Connect P002 connector TOYOTA-1 female (BENCH)
- 12. Connect ECU connector TOYOTA-1 female (BENCH)
- 13. TOYOTA-1 cable 12V power supply(BENCH)

#### **3** Support Car Models

Work on RAV4, HILUX, CROWN KLUGER, COROLLA, CAMRY, LEVIN, PRADO, REIZ IMMO transponder no need to disassemble all keys lost and IMMO box BENCH mode all keys lost. Warm tips: not support partial US 8A H car models currently.

#### **4** All Keys Lost Programming

#### **Operation steps**

IMMO  $\Rightarrow$  Asia  $\Rightarrow$  TOYOTA LEXUS  $\Rightarrow$  TOYOTA/LEXUS V32.45  $\Rightarrow$  Manual Select System  $\Rightarrow$  BLADE  $\Rightarrow$  TYPE3(WHIT H 8A/8E) $\Rightarrow$  EUROPE $\Rightarrow$  Europe





Esc

Enter







TOYOTA/LEXUS V32.45		
Manual Select Model		
Manual Select System		~
	Esc	Enter
TOYOTA/LEXUS Manual Select System		
TOYOTA/LEXUS Manual Select System BLADE		<b>*</b>
		~
BLADE		~
BLADE PROXIMITY		~
BLADE PROXIMITY		~
BLADE PROXIMITY		
BLADE PROXIMITY	Esc	Enter



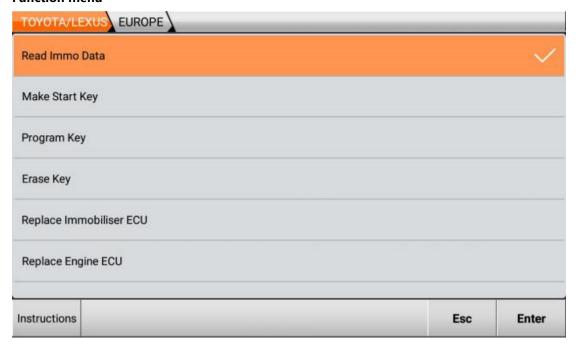




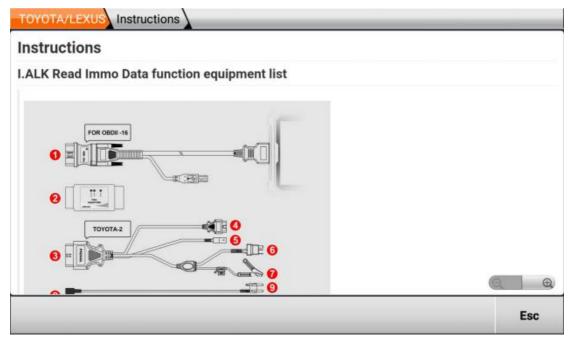
TOYOTA/LEXUS BLADE		
TYPE 1(67/68)		
TYPE 2(WITH G 72)		
TYPE 3(WITH H 8A/8E)		~
TYPE 4(4C)		
TYPE 5(AVANZA)		
TYPE 6(FRS)		
	Esc	Enter
TOYOTA/LEXUS TYPE 3(WITH H 8A/8E)		
USA TYPE 3(WITH H 8A/8E)		
USA		<b>~</b>
USA MIDDLE EAST		~



#### **Function menu**

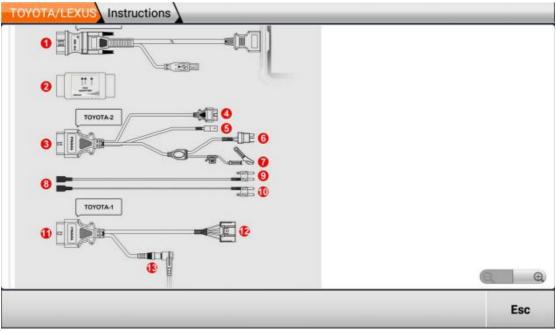


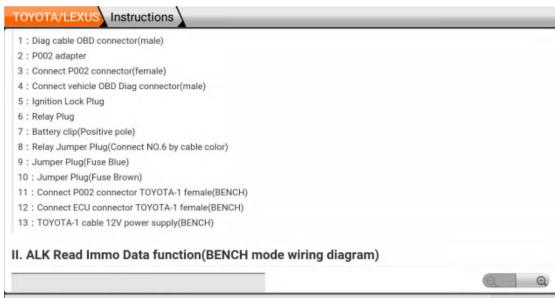
#### **Button—Instructions**









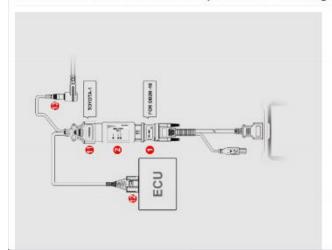








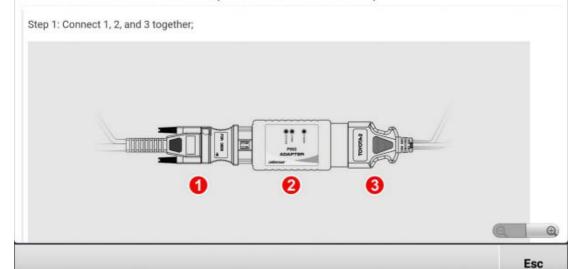
#### II. ALK Read Immo Data function(BENCH mode wiring diagram)



Esc

#### TOYOTA/LEXUS Instructions

## III. ALK Read Immo Data function( No Need To Disassemble )





#### TOYOTA/LEXUS Instructions

Step 2: Plug 4 into vehicle's OBDII diag connector;



Step 3: Remove the lower shell of the vehicle ignition switch lock, pull out the plug of the ignition switch lock, plug of the ignition switch lock plug into NO.5;



Esc

Instructions

Step 3: Remove the lower shell of the vehicle ignition switch lock, pull out the plug of the ignition switch lock, plug of the ignition switch lock plug into NO.5;















Step 4:

Method 1: Unplug the IG2 relay, Connect 6 to the IG2 relay socket;

Method 2: Unplug the vehicle fuse, Connect NO.6 and NO.8 by cable color, NO.9 and NO.10 are plugged into the cor responding fuse sockets(Choose according to the model);

e.g. LEVIN by method 1:





Esc

Instructions



REIZ by method 2:















⊕,

Esc

#### TOYOTA/LEXUS Instructions

Step 5: Remove the positive cable of the vehicle from the positive terminal of the battery ( note: Don't short-circuit t he positive cable with the vehicle body!!! ), clamp the positive terminal with NO.7;

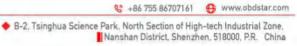


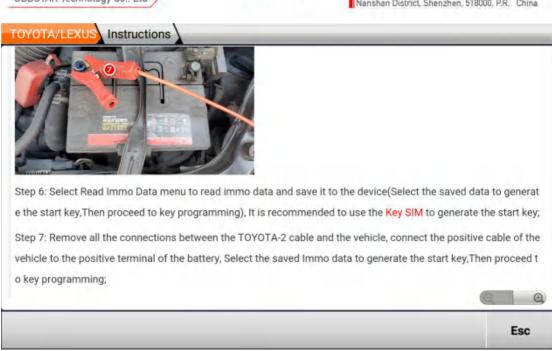
Step 6: Select Read Immo Data menu to read immo data and save it to the device(Select the saved data to generat e the start key, Then proceed to key programming), It is recommended to use the Key SIM to generate the start key;

Step 7: Remove all the connections between the TOYOTA-2 cable and the vehicle, connect the positive capital

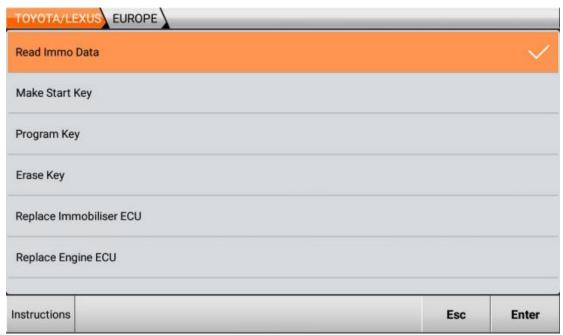








#### **Execute the function—Read Immo Data**



# OBDSTAR Technology Co., Ltd TOYOTA/LEXUS Information

This function is available by connecting the server, please ensure the Internet connection is normal.

Esc	Enter

#### TOYOTA/LEXUS Information

- 1. This function requires the use of P002 adapter, TOYOTA-2 cable or TOYOTA-1 (BENCH mode) cable. For the usage method, please check the operation instructions of this interface or menu interface;
- 2. Whether the P002 adapter, TOYOTA-2 cable or TOYOTA-1 (BENCH mode) cable connected correctly?

Instructions	Enter
--------------	-------

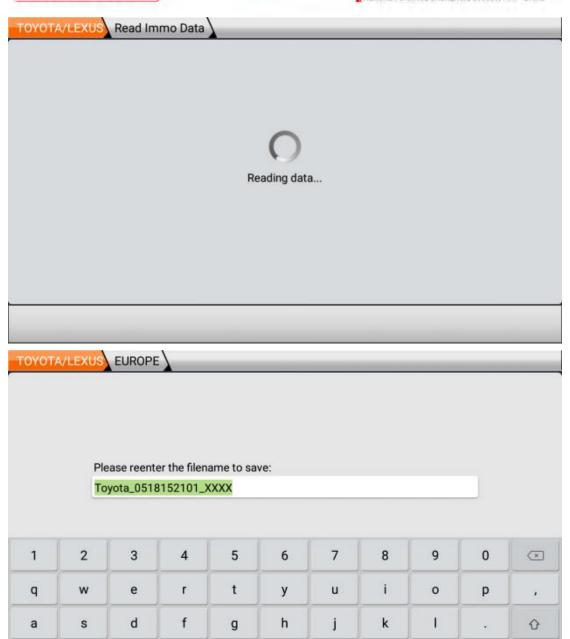


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B-2, Tsinghua Science Park, North Section of High-tech Industrial Zone,
 Nanshan District, Shenzhen, 518000, P.R. China



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#### **Execute the function—Make Start Key**

TOYOTA/LEXUS EUROPE		
Read Immo Data		
Make Start Key		~
Program Key		
Erase Key		
Replace Immobiliser ECU		
Replace Engine ECU		
Instructions	Esc	Enter
TOYOTA/LEXUS Make Start Key		
1. This function can generate the Key SIM start key when all the keys are located 2. Using the Key SIM start key can replace the original car master key for k operations.  3. The Key SIM start key must be kept charged before it can be used, and regenerated after power failure.	ey programmin	g



NO.	File name	time	size
001	Toyota_0517182318_XXXX.BIN	2021/05/17 18:23	90 B
002	Toyota_0518144704_XXXX.BIN	2021/05/18 14:47	90 B
		2021/05/18	00.0
		2021/03/10	0.0
	Toyota_0518145525_XXXX.BIN	14:55	90 B
003	Toyota_0518145525_XXXX.BIN		90 8
003	Toyota_0518145525_XXXX.BIN		90 8
003	Toyota_0518145525_XXXX.BIN		90 8





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TOYOTA/LEXUS Make Simulated Card	
Please connect Key Sim simulator.	
	Enter
TOYOTA/LEXUS Make Simulated Card	
Connecting, please wait	



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TOYOTA/LEXUS Make Simulated Card
Loading Module, please wait
TOYOTA/LEXUS Make Simulated Card
Generating the 8A simulated card, please wait
Generating the GA simulated Card, please wait

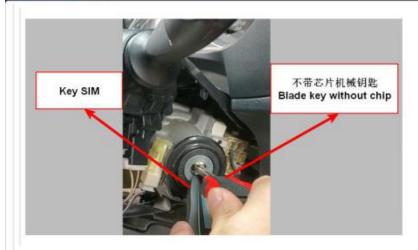
#### TOYOTA/LEXUS Information

- 1. The Key SIM start key is generated successfully.
- 2. Place the indicator light of the Key SIM start key close to the ignition switch and insert the blade key without chip into the ignition switch, turn the blade key to start the vehicle.
- 3. If the vehicle can be started normally, please use the Key SIM start key and the blade key without chip instead of the original vehicle master key for key addition and removal operations.

Instructions Enter

#### TOYOTA/LEXUS

Instructions





### **Execute the function—Program Key**

TOYOTA/LEXUS EUROPE		
Read Immo Data		
Make Start Key		
Program Key		~
Erase Key		
Replace Immobiliser ECU		
Replace Engine ECU		
Instructions	Esc	Enter
TOYOTA/LEXUS Information		
1 master key is needed to erase or add other keys!  How to identify master key and valet key?  Insert key into ignition, if immobiliser light isn't bright, that is master key;if it and then extinguished, that is valet key.	is bright for 1	sec
	Esc	Enter







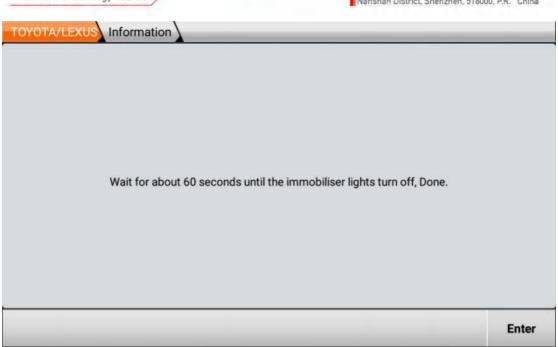


TOYOTA/LEXUS Information		
Insert programmed master key, switch ignition on, press ENTER t	o continue	
	Esc	Enter
TOYOTA/LEXUS Information		
Insert the key to be programmed and keep the ignition off, then pre	ss [ENTER].	
		Enter

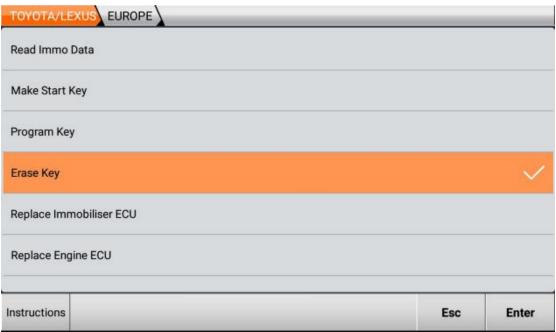








#### **Execute the function—Erase Key**



#### TOYOTA/LEXUS Information

1 master key is needed to erase or add other keys!

How to identify master key and valet key? Insert key into ignition, if immobiliser light isn't bright, that is master key;if it is bright for 1 sec and then extinguished, that is valet key.

Esc	Enter

#### TOYOTA/LEXUS Information

This method can erase all keys except the master key which is in the ignition.

Note: Each procedure must be completed within the specified time, otherwise, erasing will fail, press ENTER to continue

Esc	Enter







TOYOTA/LEXUS Information	
Perform the following operation within 120 sec, press ENTER to continue	
1.Remove the key from ignition	
	Enter
TOYOTA/LEXUS Information	
	- 1
Remove this master key from ignition within 10 sec, press ENTER to continue	
	Enter



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TOYOTA/LEXUS Information		
	Erase success	
		Enter